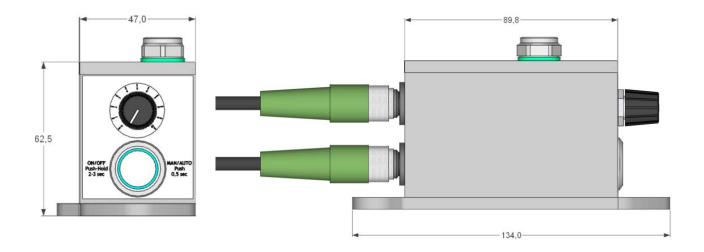


### Description:

- Built-in digital amplifier card for proportional control of one (1) solenoid requiring up to 2,5A current draw.
- Designed to meet requirement for automatic speed control of hydraulic proportional valves & robustness needed for use on agricultural vehicles.
- Control is either manual by potentiometer or automatic by input from vehicle ISO117896 speed signal. Requested mode is selected by toggling the pushbutton.
- Use of true or calculated speed input can be set by defined button sequence or by programming software.
- The PC software also gives access to several additional parameters like deadband compensation, dither adjustment, current limitation and more.
- Being fully digital means no fiddling with mechanical potentiometers. Also ensures easy adaption to different coil characteristics & machines.
- Reduces time needed for final adjustment during series production. Download the correct parameter file for a machine and all adjustments are done.
- Wide supply voltage band gives maximum flexibility and ensures correct operation even in situations with severe supply voltage drop.

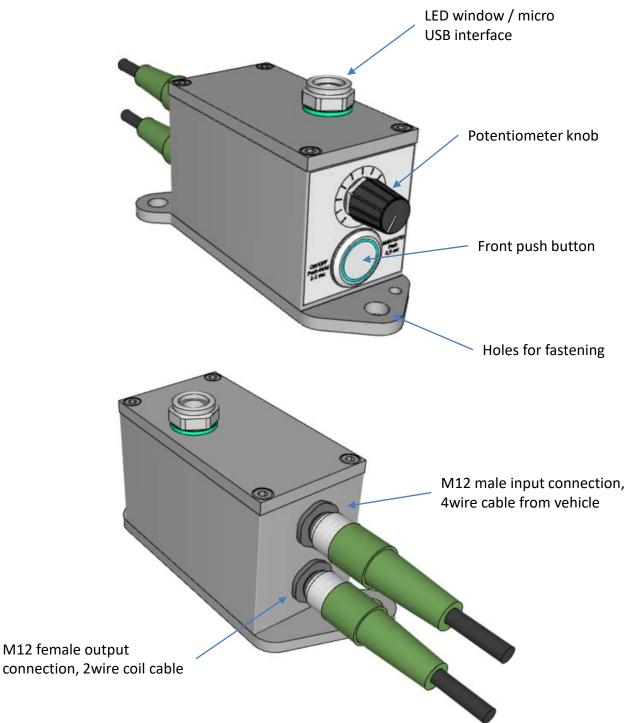


<u>Features:</u> Supply: Current Output: Ingress Protection Housing material: Programming cable Software:

12-32 VDC Max 2,5A. (>2A @ 10.8V supply voltage) Up to IP69K, molded for vibration resistance Aluminum EN AW 6060 Micro USB to PC HCS Tool



Design/connections





#### **Operation**

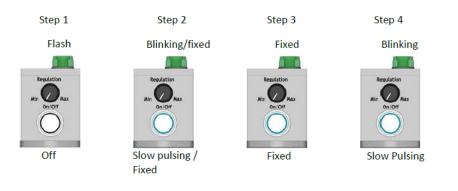
#### Front pushbutton activation mode

			Activation		Potmeter					
Step	Action	Result	time t (sec)	Function	function	Top LED	Colour	LED FPB*	Colour	Enable
	Ignition swith			ODC power on/						
1	on	Power on		Current output off		Off	Green	Off		OFF
	Push-hold	Change	204+420	Mode activated	Depending			Depending		
2	ON/OFF	activation	2,0 <u>&lt;</u> t <u>&lt;</u> 3,0	(last selected)	mode	Constant	Green	mode	Blue	ON/OFF
								Pulsing for		
3		Change	0,1 ≤ t ≤ 0,5	Toggle from Manual	Gain for speed			10 sec after		
	Push	mode		to Auto**	command	Constant	Green	PFB activate	Blue	ON
								Constant for		
4		Change	0,1≤t≤0,5	Toggle from Auto to	Direct			10 sec after		
	Push	mode	0,1 ≤ ( ≤ 0,5	to Manual**	command	Constant	Green	PFB activate	Blue	ON

\* LED FPB: LED Front Push Button

\*\* Last mode stored at disable or

power off



#### Front pushbutton programming mode for speed signal selection

			Activation					
Step	Action	Repetitions	time t (sec)	Top LED	Color	Mode	Pin	Prog mode
1	Push-				Red/			
	hold	1	5 <u>≤t≤</u> 6	Blinking	Green	Programming mode*		On
2	Push	1	0,1≤t <u>&lt;</u> 0,5	Blinking slow	Red	Theoretical speed (default)**	2	On
3			0,1 <u>&lt;</u> t <u>&lt;</u> 0,5					
	Push	2	(2 push <u>&lt;</u> 2)	Blinking fast	Red	True speed**	1	On

\* Automatic exit programming mode after 5 sec inactivity or power off.

\*\* Selected speed signal saved and remain also at power off

Step 1

Step 2

Step 3

Blinking red/green





Off

Blinking fast







### <u>ISO11768</u>

The firmware is adapted to the ISO11768 7-pin standard vehicle interface giving information about the following vehicle parameters:

- Pin 1: true ground speed
- Pin 2: theoretical ground speed
- Pin 3: rear PTO rotational speed
- Pin 4: rear three-point implement in-work/out-of-work
- Pin 5: rear three-point linkage position
- Pin 6: power supply
- Pin 7: common ground

The electronics utilizes pins 1, 2, 6 and 7 for power supply and speed input. Connection in control box is a 4pin M12 male connector on the end of the housing. Frequency range: For speed >1km/h -> 130 pulses/m. Equals 0-1500 Hz for speed 0-40 km/t.

Below is a graph showing linear output current relative to vehicle ground speed in automatic mode. The steepness or inclination of the red curve is set manually by the potentiometer according to the operator's preferences.

